



Submittal: SDPPH0806Z



STRONG-POINT® PHILLIPS PAN HEAD, ZINC PLATED

Size	Part#	Pt.	Case Qty.	Description
8-18 x 3/8	P83	2	10M	Phillips Pan Head, Zinc Plated
8-18 x 1/2	P84	2	10M	Phillips Pan Head, Zinc Plated
8-18 x 5/8	P85	2	10M	Phillips Pan Head, Zinc Plated
8-18 x 3/4	P86	2	10M	Phillips Pan Head, Zinc Plated
8-18 x 1	P88	2	8M	Phillips Pan Head, Zinc Plated

Application: Attaches metal to metal.

Drill Capacity (in.): .035 - .100

Specifications:

- Meets ASTM1 C 1513 for cold-formed steel framing connections
- Meets ASTM A 510 for carbon steel manufacturing
- Manufactured to SAE² J78 for dimensional specifications
- Meets F.I.P.3-1000.7 for torsional strength and drill speed
- Meets ASTM F1941 for corrosion resistance

Installation:

A standard screw gun with torque limiting nose piece set at a maximum of 2500 RPM drive speed recommended. Use a #2 reduced Phillips drive bit. Do not over torque as it can cause the head to snap or stripping of the recess. Installed fasteners must penetrate a minimum of three full threads beyond the metal structure.

Pullout Values (Avg. Lbs.)										
Fastener		Steel Gauge								
Size	Pt.	22	20	18	16	14	12	1/8	3/16	
8-18	2	260	292	479	685	933	1533			

Shear Values (Avg. Lbs.)										
Fastener		Steel Gauge (Lapped)								
Size	Pt.	22	20	18	16	14	12	1/8	3/16	
8-18	2	546	721	1031	1049					

The values listed are averages achieved under laboratory conditions and imply no warranty. Appropriate safety factors should be applied to these values for design purposes.

¹(American Society of Testing Materials)

²(Society of Automotive Engineers)

³(Fastener Inspection Products) P83_P88_Rev. A (5/27/15)

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