



Submittal: SD41014141BS





$\mathsf{STRONG\text{-}POINT}^{@}$ 410 STAINLESS STEEL UNSLOTTED INDENTED HEX WASHER #12 HEAD, PASSIVATED & WAXED

Size	Part#	Pt.	Case Qty.	Description					
14-14 x 7/8 #12HD	4H1	1	2.5M	410 Stainlesss Steel Unslotted Indented Hex Washer #12 Head, Passivated & Waxe					
Application:	Attaches metal to metal. Lap/Stitching. Drill Capacity (in.): .018090								
Specifications:	 Manufactured to SAE¹ J78 for dimensional specifications Meets F.I.P.²-1000.7 for torsional strength and drill speed Medium degree of corrosion resistance 								

Installation:

A 5/16" hex nut setter or 5/16" drive socket with torque limiting nose piece set at a maximum of 1750 RPM drive speed recommended. Do not over torque as it can cause the head to snap or stripping of the threads. Installed fasteners must penetrate a minimum of three full threads beyond the metal structure.

Pullout Values (Avg. Lbs.)											
Fastener		Steel Gauge									
Size	Pt.	22	20	18	16	14	12	1/8	3/16	1/4	
14-14	1	287	339	595	856	1114	1805	2337	4416	4885	

Shear Values (Avg. Lbs.)											
Fastener		Steel Gauge (Lapped)									
Size	Pt.	22	20	18	16	14	12	1/8	3/16	1/4	
14-14	1		905	1401	2040	2509	2573	2738			

The values listed are averages achieved under laboratory conditions and imply no warranty. Appropriate safety factors should be applied to these values for design purposes.

¹(Society of Automotive Engineers)

²(Fastener Inspection Products) 4H1_Rev. A (7/7/15)